FOR SERVICE PERSONNEL ONLY

HITACHI

SPLIT UNIT AIR CONDITIONER INSTALLATION MANUAL

Indoor Unit HFC R410A **RAK-25QXA RAK-35QXA RAK-50QXA**

- Carefully read through the procedures of proper installation before starting installation work.
- The sales agent should inform customers regarding the correct operation of installation.

Tools Needed For Installation Work

- ⊕⊖ Screwdriver
- Measuring Tape
- Knife
- Saw
- ø 65mm Power Drill
- Hexagonal Wrench Key (⌧ 4mm)
- Wrench (14, 17, 22, 26, 27mm)
- Gas Leakage Detector
- Pipe Cutter
- Putty
- Vinyl Tape
- Pliers
- Flare Tool

SAFETY PRECAUTION

- Read the safety precautions carefully before operating the unit.
- The contents of this section are vital to ensure safety. Please pay special attention to the following sign.

⚠ WARNING ..... Incorrect methods of installation may cause death or serious injury.

⚠ CAUTION ..... Improper installation may result in serious consequence.

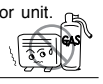
Be sure that the unit operates in proper condition after installation. Explain to customer the proper way of operating the unit as described in the user's guide.

⚠ WARNING

- Please request your sales agent or qualified technician to install your unit. Water leakage, short circuit or fire may occur if you do the installation work yourself.
- Please observe the instructions stated in the installation manual during the process of installation. Improper installation may cause water leakage, electric shock and fire.
- Make sure that the units are mounted at locations which are able to provide full support to the weight of the units. If not, the units may collapse and impose danger.
- Observe the rules and regulations of the electrical installation and the methods described in the installation manual when dealing with the electrical work. Use power cables approved by the authorities of your country.
- Be sure to use the specified wire for connecting the indoor and outdoor units. Please ensure that the connections are tight after the conductors of the wire are inserted into the terminals. Improper insertion and loose contact may cause over-heating and fire.
- Please use the specified components for installation work. Otherwise, the units may collapse or water leakage, electric shock and fire may occur.
- Be sure to use the specified piping set for R-410A. Otherwise, this may result in broken copper pipes or faults.
- When installing or removing an air conditioner, only specified refrigerant (R410A) shall be allowed, do not allow air or moisture to remain in the refrigeration cycle. Otherwise, pressure in the refrigeration cycle may become abnormally high so that a rupture may be caused.
- Be sure to ventilate fully if a refrigerant gas leak while at work. If the refrigerant gas comes into contact with fire, a poisonous gas may occur.
- After completion of installation work, check to make sure that there is no refrigeration gas leakage. If the refrigerant gas leaks into the room, coming into contact with fire in the fan-driven heater, space heater, etc., a poisonous gas may occur.
- Unauthorized modifications to the air conditioner may be dangerous. If a breakdown occurs please call a qualified air conditioner technician or electrician. Improper repairs may result in water leakage, electric shock and fire, etc.

⚠ CAUTION

- A circuit breaker or fuse (16A time delay) must be installed. Without a circuit breaker or fuse the danger of electric shock exists. A main switch with a contact gap of more than 3mm has to be installed in the power supply line to the outdoor unit.
- Do not install the unit near a location where there is flammable gas. The outdoor unit may catch fire if flammable gas leaks around it.



- Please ensure smooth flow of water when installing the drain hose.
- Piping shall be suitable supported with a maximum spacing of 1m between the supports.

INDOOR UNIT

THE CHOICE OF MOUNTING SITE (Please note the following matters and obtain permission from customer before installation).

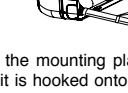
⚠ WARNING

- The unit should be mounted at stable, non-vibratory location which can provide full support to the unit.

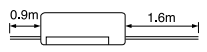
⚠ CAUTION

- No nearby heat source and no obstruction near the air outlet is allowed.
- The clearance distances from top, right and left are specified in figure below.
- The location must be convenient for water drainage and pipe connection with the Outdoor unit.
- To avoid interference from noise please place the unit and its remote controller at least 1m from the radio, television and inverter type fluorescent lamp.
- To avoid any error in signal transmission from the remote controller, please put the controller far away from high-frequency machines and high-power wireless systems.
- The installation height of indoor unit must be 2.3m.

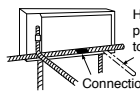
Names of Indoor Components

No.	Item	Qty
①	Mounting plate	1
②	Screw for Mounting plate (4.1x32)	6
③	Remote Controller holder 	1
④	AAA Size Battery	2
⑤	Screw for Remote Controller holder (3.1x16)	2
⑥	Remote Controller	1
⑦	Air Purifying Filter	2

The Length of Indoor Unit Connecting Cord

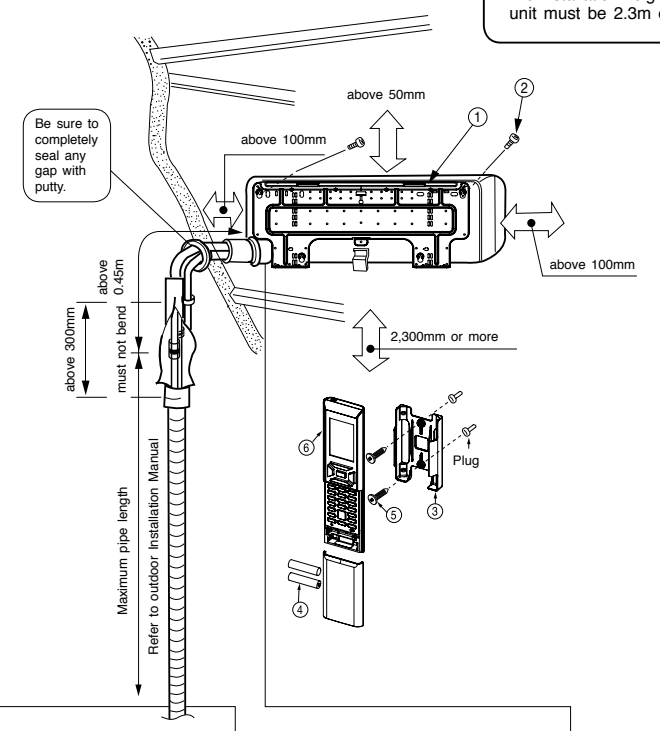


Direction of Piping



There are 6 directions allowed, namely, horizontally perpendicular to the unit, vertically down from right, horizontally out from right and horizontally out to left. Don't form the piping downward at the left of the unit.

Figure showing the Installation of Indoor Unit.

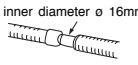


⚠ CAUTION

- The installation height of indoor unit must be 2.3m or more.

- The connecting pipe, no matter big or small, should all be insulated with insulation pipe and then wrapped with vinyl tape. (The insulator will deteriorate if it is not wrapped with tape).

The connection of insulated drain hose.
inner diameter ø 16mm



Please use insulated drain hose for the indoor piping (commercial product).

The indoor piping should be insulated with the enclosed insulation pipe. (If the insulator is insufficient, please use commersial products).

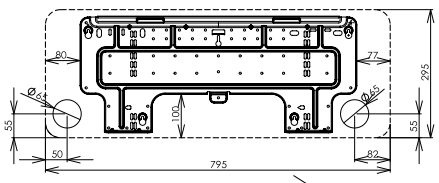
1 Installation of Mounting Plate, Wall Penetration and Installation of Protection Pipe

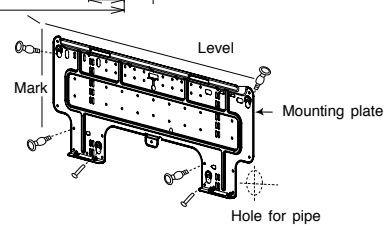
⚠ CAUTION

- The draining of the water container inside the indoor unit can be done from the left. Therefore the mounting plate must be fixed horizontally or slightly tilted towards the side of drain hose. Otherwise, condensed water may overflow the water container.

Direct Mounting On The Wall

- Please use hidden beams in the wall to hold the mounting plate.





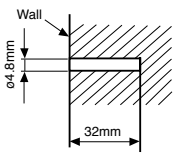
Screw for Mounting Plate

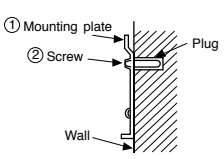
Please use more than 4 screws.

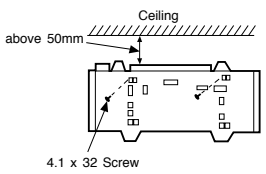
Procedures of Installation and Precautions

- Procedures to fix the mounting plate.

1. Drill holes on wall. (As shown below)
2. Push plug into the holes. (As shown below)
3. Fix the mounting plate on wall with 4.1 x 32 screw (As shown in figure below)

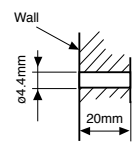


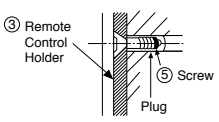




- Procedures to fix the holder of remote control.

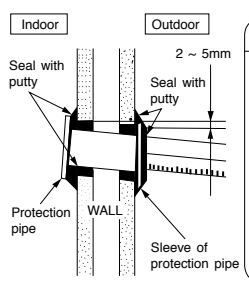
1. Drill holes on wall. (As shown below)
2. Push plug into the holes. (As shown below)





Wall Penetration and Installation of Protection Pipe

- Drill a ø 65mm hole on wall which is slightly tilted towards the outdoor side. Drill the wall at a small angle.
- Cut the protection pipe according to the wall thickness.
- Empty gap in the sleeve of protection pipe should be completely sealed with putty to avoid dripping of rain water into the room.



⚠ WARNING

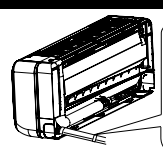
Be sure that the wire is not in contact with any metal in the wall. Please use the protection pipe as wire passing through the hollow part of the wall so as to prevent the possibility of damaged by mouse. Unless it seals completely, any air with high humidity flows from outdoor and any dew may drop.

2 Installation of the Indoor Unit

VERTICALLY DOWNWARD PIPING

Preparation

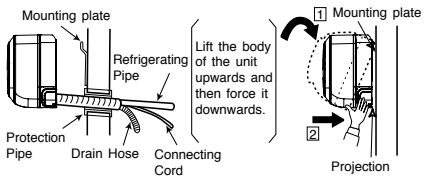
- Connect connecting cord.
- Pull out the pipe, connecting cord and drain hose.



Connecting cords, pipe and drain hose must be laid together with Vinyl tape.

Installation

- The upper part of the Indoor unit is hanged on the mounting plate.
- The projection at the lower part of the Indoor unit is hooked onto the mounting plate.

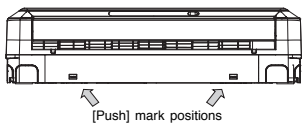


⚠ CAUTION

Please pull the lower part of the Indoor unit outwards to check if the unit is hooked onto the mounting plate. Improper installation may cause vibration and noise.

HOW TO REMOVE INDOOR UNIT

- Push up the (PUSH) sections at the bottom of the indoor unit and pull the bottom plate towards you. Then the claws are released from the stationary plate. (The (PUSH) sections are indicated by 2 arrows in the right figure)



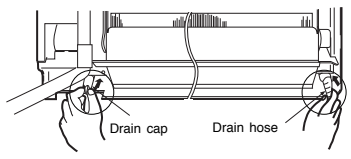
HORIZONTAL PIPING

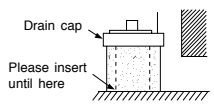
Preparation

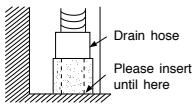
Change of Drain Hose and Installation Procedures.

- Exchange the location of drain hose and drain cap during horizontal piping as shown in figure below. Be sure to plug in the drain hose until the insulating material folds upon itself.

- Please use pliers to pull out the drain cap. (This is an easier way to remove the drain cap).



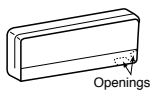


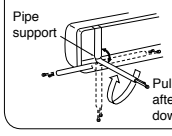


⚠ CAUTION Condensed water may leak out if not inserted properly.

Horizontal & Downward Piping – Making Openings

- During horizontal or downward piping, use a knife to cut openings as shown in figure. Then smoothen the edges of openings with a file.

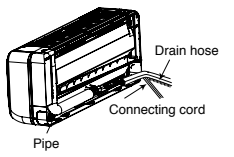


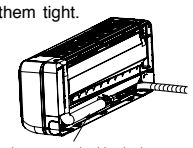


- Turn the piping while holding down the lower portion of pipe-support by hand.

INSTALLATION OF REFRIGERATING PIPES AFTER CONNECTION

- The refrigerating pipes should be adjusted to fit into the hole on the wall and then ready for further connection.
- The terminals of 2 connected pipes must be covered with insulator used for terminal connection. Then the pipes are wrapped with insulation pipe.
- Connect the connecting cord after removing electrical cover. (Refer to "CONNECTION OF POWER CORD")
- After adjustment, fit the connecting cord and pipes into the space available under the indoor unit. Use holder to hold them tight.



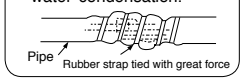


Insulation pipe (must be wrapped with vinyl tape at every 120mm).

- Holder can be attached at the either of 2 places. Please select the easier position.

⚠ CAUTION

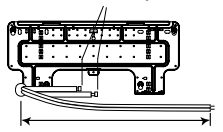
- The rubber strap used for fixing the insulator should not be tied with great force. Otherwise, this will damage heat insulation and causes water condensation.

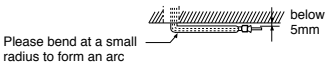


THE CONNECTION OF REFRIGERATING PIPE DURING THE INSTALLATION OF INDOOR UNIT

Preparation To Install Refrigerating Pipes

- The refrigerating pipes and connecting cord transform and are attached.
- The end of the refrigerating pipes are at locations marked with "▽" symbol.





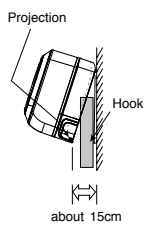
⚠ CAUTION

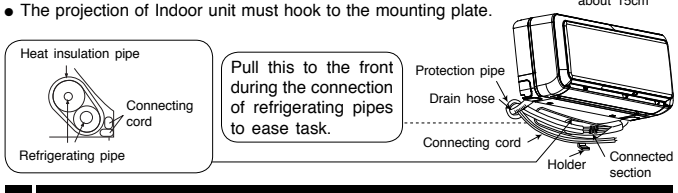
- Please fix in the plastic core after flaring to avoid plastic chips entering the pipes.

Installation

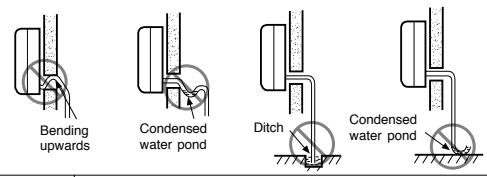
Hang the Indoor unit onto the mounting plate. Use the temporary stand at the back of the Indoor unit to push its lower part 15cm forwards.

- Place the drain hose through the hole on the wall.
- Wrap the refrigerating pipes with insulation pipe after connecting refrigerating pipe.
- Connect the connecting cord after removing electrical cover. (Refer to "Connection of Power Cord")
- After adjustment, the connecting cord and refrigerating pipes are placed into the space available under the Indoor unit.
- The projection of Indoor unit must hook to the mounting plate.





3 Installation of Drain Hose



⚠ CAUTION

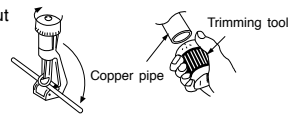
Be sure that the drain hose is not loosely connected or bend.

⚠ CAUTION You are free to choose the side (left or right) for the installation of drain hose. Please ensure the smooth flow of condensed water of the Indoor unit during installation. (Carelessness may result in water leakage.)

INSTALLATION OF REFRIGERATING PIPES AND AIR REMOVAL

1 Preparation of Pipe

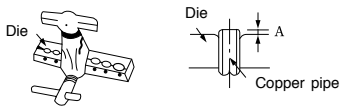
- Use a pipe cutter to cut the copper pipe.



⚠ CAUTION

- Jagged edge will cause leakage.
- Point the side to be trimmed downwards during trimming to prevent copper chips from entering the pipe.

- Before flaring, please put on the flare nut.



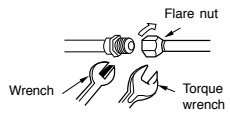
- Recommend to use R410A flaring tool.

Outer Diameter (mm)	Thickness (mm)	A (mm)		
		Flare tool for R410A	Conventional flare tool	
		Clutch type	Clutch type	Wing nut type
6.35 (1/4)	0.8	0.0 ~ 0.5	1.0~1.5	1.5~2.0
9.52 (3/8)	0.8	0.0 ~ 0.5	1.0~1.5	1.5~2.0
12.70 (1/2)	0.8	0.0 ~ 0.5	1.0~1.5	1.5~2.5
15.88 (5/8)	1.0	0.0 ~ 0.5	1.0~1.5	1.5~2.5

2 Pipe Connection

⚠ CAUTION

In case of removing flare nut of an Indoor unit, first remove a nut of small diameter side, or a seal cap of big diameter side will fly out. Prevent water from entering into the piping when working.



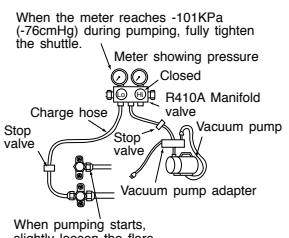
		Outer dia.of pipe	Torque N·m (kgf · cm)
Small dia. side		6.35 (1/4")	14.0 – 18.0 (140 – 180)
Large dia. side		9.52 (3/8")	33.0 – 42.0 (330 – 420)
		12.70 (1/2")	50.0 – 62.0 (500 – 620)
		15.88 (5/8")	63.0 – 77.0 (630 – 770)
Valve head cap	Small dia. side	6.35 (1/4")	19.6 – 24.5 (200 ~ 250)
	Large dia. side	9.52 (3/8")	19.6 – 24.5 (200 ~ 250)
		12.7 (1/2")	29.4 – 34.3 (300 – 350)
Valve core cap			12.3 – 15.7 (125 ~ 160)

3 Removal Of Air From The Pipe And Gas Leakage Inspection

AIR REMOVAL

Procedures of using Vacuum Pump for Air Removal

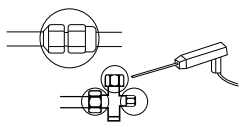
1. As shown in right figure, remove the cap of valve core. Then, connect the charge hose. Remove the cap of valve head. Connect the vacuum pump adapter to the vacuum pump and connect the charge hose to the adapter.
2. Fully tighten the "Hi" knob of the manifold valve and completely unscrew the "Lo" knob. Run the vacuum pump for about 10~15 minutes, then completely tighten the "Lo" knob and switch off the vacuum pump.
3. Remove the charge hose and tighten the cap of valve core. Check the cap's periphery if there is any gas leakage.
4. Completely unscrew the spindle of the service valve (at 2 places) in anti-clockwise direction to allow the flow of refrigerant (using Hexagonal Wrench key).
5. Re-cap the service valve and tighten using wrench. Check the cap's periphery if there is any gas leakage. The task is then completed.

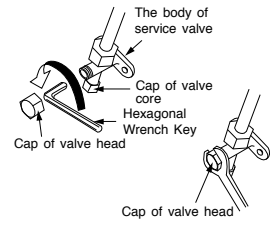

When the meter reaches -101KPa (-76cmHg) during pumping, fully tighten the shuttle.
Meter showing pressure
Closed
R410A Manifold valve
Charge hose
Vacuum pump
Stop valve
Stop valve
Vacuum pump adapter
When pumping starts, slightly loosen the flare nut to check of air sucked in. Then tighten the flare nut.

Gas Leakage Inspection

Please use gas leakage detector to check if leakage occurs at the connection of Flare nut as shown on the right.

If gas leakage occurs, further tighten the connection to stop leakage. (Use the detector provided for R410A).





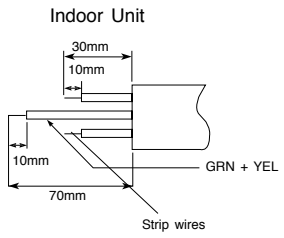
CONNECTION OF POWER CORD

⚠ WARNING | ● THIS APPLIANCE MUST BE EARTHED.

Power supply shall be connected at the rated voltage, otherwise the unit will be broken or could not reach the specified capacity.

Procedures of Wiring

In case that power is supplied from Indoor Unit



⚠ WARNING

- The naked part of the wire core should be 10 mm and fix it to the terminal tightly. Then try to pull the individual wire to check if the contact is tight. Improper insertion may burn the terminal.
- Be sure to use only power cables approved from the authorities in your country. For example in Germany: Cable type: NYM 3x1.5mm2.
- Please refer to the installation manual for wire connection to the terminals of the units. The cabling must meet the standards of electrical installation.
- There is a AC voltage of 230V between the L and N terminals. Therefore, before servicing, be sure to remove the plug from the AC outlet or switch off the main switch.

Wiring Of The Indoor Unit

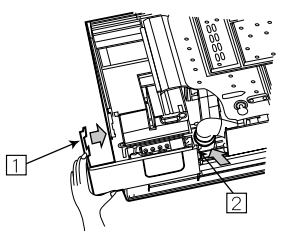
- For wire connection of the Indoor unit, you need to remove front panel and electrical cover.

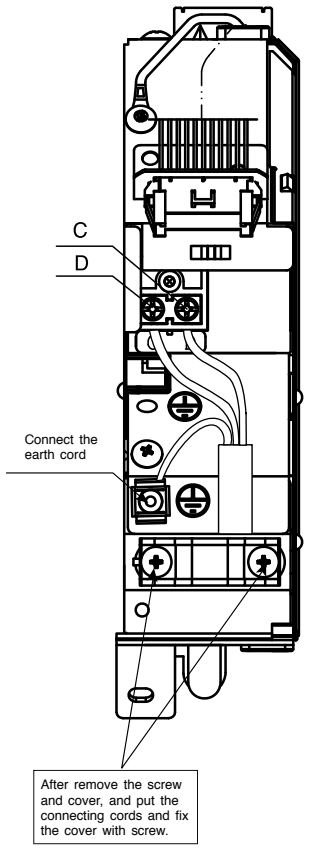
Method to remove front panel

- Refer to "FINAL STAGE OF INSTALLATION – How to Remove The Front Cover".

Method to remove the low cover

- Pull the cover at 1 and 2 in the directions as shown by arrows to remove the cover.





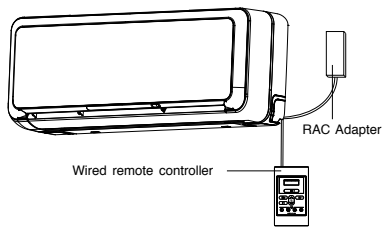
Checking for the electric source and the voltage range

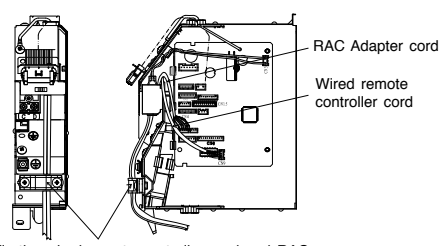
- Before installation, the power source must be checked and necessary wiring work must be completed. To make the wiring capacity proper, use the wire gauges list below for the lead-in from a pole transformer and for the wiring from a switch board of fuse box to the main switch and outdoor unit in consideration of the locked rotor current.

IMPORTANT

Cable length	Wire cross-section
up to 6m	1.5mm²
up to 15m	2.5mm²
up to 25m	4.0mm²

How To Connect The Optional Parts
(RAC Adapter, Wired Remote Control)





H-LINK

[For all optional part, please refer catalog for part number]

As for connecting to H-Link, a separately purchased RAC Adapter is required.

- To install the wiring the electrical box cover must be opened.
- Connect the connector of RAC adapter to CN7.
- Assemble back the cover of electrical box.
- Please refer to the respective user manual of RAC Adapter for further details.
- Please be careful not to damage lead wires by edge of plate when connecting the optional parts.

WIRED REMOTE CONTROLLER

[For all optional part, please refer catalog for part number]

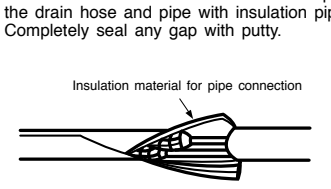
Connection to the electrical box:

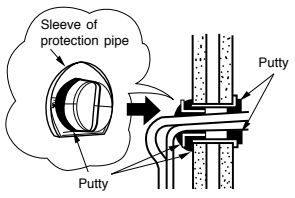
- Remove the cover of electrical box.
- Connect the connector of wired remote controller to CN9.
- Assemble back the cover of electrical box.
- Please refer to the respective user manual of wired remote controller for further details.
- Please be careful not to damage lead wires by edge of plate when connecting the optional parts.

FINAL STAGE OF INSTALLATION

1 Insulation And Maintenance Of Pipe Connection

- The connected terminals should be completely sealed with heat insulator and then tied up with rubber strap.
- Please tie the pipe and power line together with vinyl tape as shown in the figure showing the installation of Indoor and Outdoor units. Then fix their position with holders.
- To enchance the heat insulation and to prevent water condensation, please cover the outdoor part of the drain hose and pipe with insulation pipe.
- Completely seal any gap with putty.

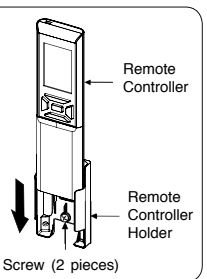




2 Installation Of Remote Controller

- The remote controller can be placed in its holder which is fixed on wall or beam.
- To operate the remote controller at its holder, please ensure that the unit can receive signal transmitted from the controller at the place where the holder is to be fixed. The unit will beep when signal is received from the remote controller. The signal transmission is weaken by the fluorescent light. Therefore, during the installation of the remote control holder, please switch on the light, even during day time, to determine the mounting location of the holder.

The remote controller must be slide in the remote controller holder, in the direction as shown in the figure, until it hooks at the lower end of the remote controller holder.



Operation Test

- Please ensure that the air conditioner is in normal operating condition during the operation test.
- Explain to your customer the proper operation procedures as described in the user's manual.

3 Power Source And Operation Test

Power Source

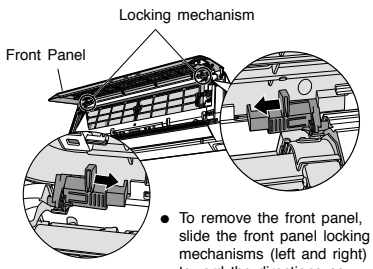
⚠ CAUTION

- Please use a new socket. Accident may occur due to the use of old socket because of poor contact.
- Please plug in and then remove the plug for 2 – 3 times. This is to ensure that the plug is completely plugged into the socket.
- Keep additional length for the power cord and do not render the plug under external force as this may cause poor contact.
- Do not fix the power cord with U-shape nail.

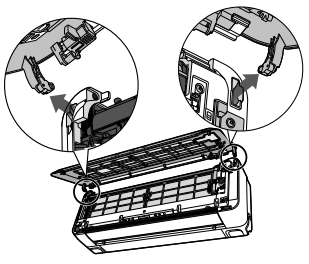
How to Remove The Front Cover

1 Remove the front panel.

- Please remove and attach the front panel by both hands.



- To remove the front panel, slide the front panel locking mechanisms (left and right) toward the directions as indicated by arrows in the illustration, until you hear a clicking sound.



- Remove the front panel by pulling it towards you.

- After opening the front panel by both hands.

① Undo the right arm while pushing it inside.

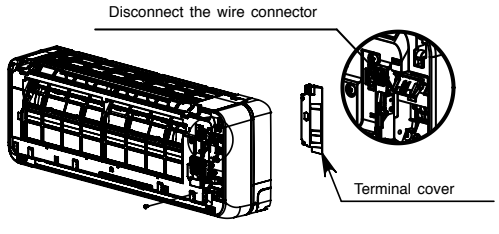
② Slide the front panel to right as shown in figure. Then remove while pulling it to front.

③ Open the electrical cover. Disconnect the wire connector.

2 Remove the filters.

3 After removing two screws, pull the center of the front cover towards you and release the claws.

4 Pull the side faces (lower sections) of the front cover towards you as shown in the figure and remove the cover.

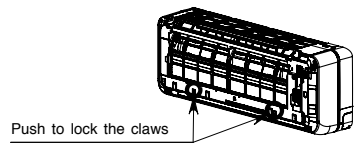


How to Attach the Front Cover

1 Check that the drain pan is securely attached.

2 After installing the front cover onto the unit, hook three claws at upper side of the cover securely. Then, push the center of the front cover to lock the claws.

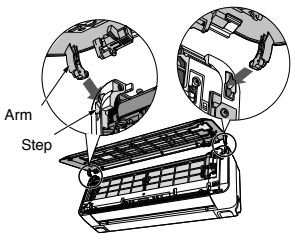
3 Tighten the two screws.



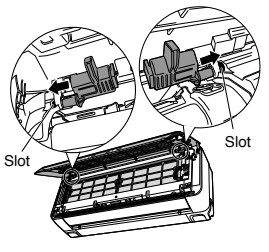
4 Connect the wire connector. Close the electrical cover.

5 Install the filter.

6 Slide the shafts of the right and left arms on the washable panel along the steps to insert the shafts into the holes till they stop. After checking that the shafts are securely inserted, close the panel.



- Firmly insert the front panel arms by sliding along the steps located at the main body



- Slide the front panel locking mechanisms (left and right) into the slots located at the main body, until you hear a clicking sound.